

# Work Order ID 140005

\*140005\*

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December 16, 2015 3:18:23 PM

Item ID: D212-725-1-011 Accept \*N9000040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Angle  
 Start Date: 12/16/2015 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 12/18/2015 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: SH Date: 12/15/12 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D4216    | A            |

|           |                                                         |      |  |  |  |  |  |  |  |
|-----------|---------------------------------------------------------|------|--|--|--|--|--|--|--|
| 100       |                                                         | 0.00 |  |  |  |  |  |  |  |
| *100*     |                                                         |      |  |  |  |  |  |  |  |
| Small Fab | Memo                                                    | 0.00 |  |  |  |  |  |  |  |
| Small Fab | 1-Cut as per dwg<br>2-Make radius as pre dwg and deburr |      |  |  |  |  |  |  |  |

|                 |                                               |      |  |  |  |  |  |  |  |
|-----------------|-----------------------------------------------|------|--|--|--|--|--|--|--|
| 110             | QC5- Inspect part completeness to step on W/O | 0.00 |  |  |  |  |  |  |  |
| *110*           |                                               |      |  |  |  |  |  |  |  |
| QC              | Memo                                          | 0.00 |  |  |  |  |  |  |  |
| Quality Control |                                               |      |  |  |  |  |  |  |  |

|                |                                         |      |  |  |  |  |  |  |  |
|----------------|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120            | Chemical Conversion Coat per QSI005 4.1 | 0.00 |  |  |  |  |  |  |  |
| *120*          |                                         |      |  |  |  |  |  |  |  |
| HandFinish     | Memo                                    | 0.00 |  |  |  |  |  |  |  |
| Hand Finishing |                                         |      |  |  |  |  |  |  |  |

DEC 21 2015  
 1 FF  
 DAS 9 9-89  
 15-12-21  
 1 15-12-21

# Picklist Print

Wednesday, December 16, 2015 3:25:47 PM

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Work Order ID: 140005

\*140005\*

Parent Item: D212-725-1-011

\*D212-725-1-011\*

Parent Item Name: Angle

Start Date: 12/16/2015

Required Date: 12/18/2015

Start Qty: 1.00

Required Qty: 1.00

## Comments:

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M2024T3A1.0 X 1.0<br>X.125      |                        | Purchased     |             | No                  |                  |                 | f                  | 0.0000         |             | 0.2125       |               |                |        |

\*M2024T3A1 0 X 1 0 X 125\*

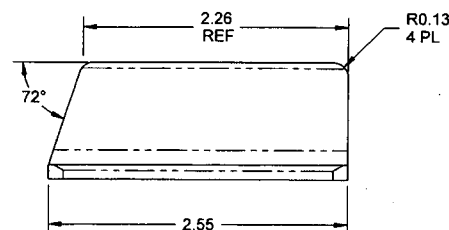
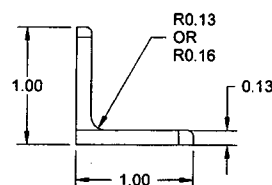
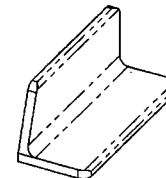
2024-T3511 ANGLE 1" X 1" X .125" W

M 131600

\*\*

0.2125 FF

DEC 21 2015



# **D212-725-1-011 ANGLE**

**RELEASED**  
R 2011-08-25

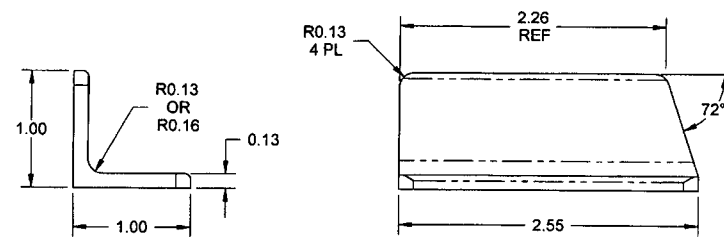
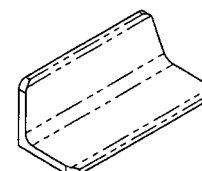
20151216

SH 130005

## **NOTES:**

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE  
PER QQ-A-200/3  
OR AMS 4152, 4164 & 4165  
PER DART SPEC. M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

|            |             |                                                                                                                                                                                                                                                                       |              |
|------------|-------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| A          | NEW ISSUE   | RF                                                                                                                                                                                                                                                                    | 11.02.24     |
| REV.       | DESCRIPTION | BY                                                                                                                                                                                                                                                                    | DATE         |
| DESIGN     | DC          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                              |              |
| DRAWN      | RF          |                                                                                                                                                                                                                                                                       |              |
| CHECKED    |             | DRAWING NO.                                                                                                                                                                                                                                                           | REV. A       |
| MFG. APPR. |             | D4216                                                                                                                                                                                                                                                                 | SHEET 1 OF 2 |
| APPROVED   |             | TITLE                                                                                                                                                                                                                                                                 | SCALE        |
| DE APPR.   |             | ANGLE                                                                                                                                                                                                                                                                 | NTS          |
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**D212-725-1-012 ANGLE**

**RELEASED**  
 2011-08-25

**NOTES:**

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE  
 PER QQ-A-200/3  
 OR AMS 4152, 4164 & 4165  
 PER DART SPEC. M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.06 lbs

|            |                    |                                                                                                                                                                                                                                                                                                                             |        |
|------------|--------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|
| DESIGN     | DC                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                                                    |        |
| DRAWN      | RF                 |                                                                                                                                                                                                                                                                                                                             |        |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.<br><b>D4216</b>                                                                                                                                                                                                                                                                                                 | REV. A |
| MFG. APPR. | <i>[Signature]</i> | SHEET 2 OF 2                                                                                                                                                                                                                                                                                                                |        |
| APPROVED   | <i>[Signature]</i> | TITLE                                                                                                                                                                                                                                                                                                                       | SCALE  |
| DE APPR.   | <i>[Signature]</i> | <b>ANGLE</b>                                                                                                                                                                                                                                                                                                                | NTS    |
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